

CIGARETTE SPECIFICATION

STOCKTON STREET
PM SUPER LIGHTS 83MM MENTHOLATED FOIL FTB - HONG KONG
BRAND CODE-2380 (HKG) (MF)

EFFECTIVE DATE: 11/09/92
HONG KONG
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 84

CIGARETTE LENGTH	:	83.0	MM	UK TAR	:	8.0	MG/CIGT	7.5	-	8.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	56.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	31.000	MM							
TOTAL R.T.D.	:	4.50	IN. H2O	FRESH MENTHOL	:	.45	MG/CIGT	.40	-	.50
DILUTION TARGET	:	30.0 +/-	5.0 %							

TIPPING PAPER : 62MM X 3500M SBLUL/SGRNL PPT KC236M2 12-158-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY L8107 PVA 62-085-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1330 - 12.00% PM SUPER LIGHTS 83MM MENTHOL FOIL FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A
REPLACE WITH : 27.00MM X 6700M 46CU/2.0%/100% FLAX 10-776-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

MENTHOLATED FOIL: 16-024-A 11MM 10# ALU FOIL, SURF TREAT 165.0MG/155MM

COMMENTS : PACK AND CARTON CARRY "LOW TAR" BANDING; "LOW TAR"
: MEANS 0 - 10MG TAR.

REASON FOR CHANGE : CIGT PAPER SELL WIDTH CHGD FROM 27.25MM (10-706-A)
: USE UP/REPLACE WITH 27MM (10-776-A). MATERIAL 2/
: ADHESIVES UPDATED TO CURRENT STATUS. WEIGHTS
: CHANGED. OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 11/03/92

PRINTING DATE : 11/03/92
PRINTING TIME : 11:51:06

APPROVED BY: *E. C. Wall*

SUPERCEDS SPECIFICATION DATED: 6/11/91

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